

# WHISKEY



## Materials:

5-6 oz leather, I used veg tan, something of firm temper - this bag needs good structure. Probably even 7 oz would be okay, I just don't like to work with something this thick ;) For the little straps, logo patch and handle wrap - something around 3-4 oz.

## Hardware:

2 x 1" swivel hooks (or whatever size you like for the shoulder strap)  
2 x 1" D-rings or O-rings  
2 x 1" rectangular loops for the handle  
1 x 1" buckle  
Rivets

## Tools:

Scissors, knife (paper knife or rotary cutter would also work).

Stitching irons: my pattern is made for 5mm stitching irons (5 stitches per inch). If you are willing to use any other size please make sure that the hole count is the same where it has to be the same.

Needles - according to your thread size, a pair of harness needles.

Mallet, rivet setter, hole punch, 1" and 3/4" bag punches (oblong).

Might also need pliers :) The side stitches in the flap attachment seam are tough.

## Instructions:

Print the pattern at actual size (100%). Use the reference on top of each page to make sure everything is printed correctly. Join the pages together. Cut the pieces.

Stitch the strap on the body inserting the buckle and the keeper. The keeper is sewn into the same seams the strap is attached to the body, with the first stitch. Sew it in with the second seam in the same manner.



Install the rings onto the gussets: the little attachment straps are passed through the oblong holes and riveted from the flesh side while the loop with the rings stays outside.

Sew the gussets onto the body. Take it slow, those seams can be a little bit challenging, especially on the bottom.

Sew the logo patch onto the flap.

Assemble the handle: take the top part, skive the ends (I didn't, and you can see on the pictures that I'd better have done it). Wrap the ends of the top part of the handle around the ends of the bottom part of the handle, inserting the loops. Rivet those together. The bottom part of the handle is shorter than the top part - this way it will stay curved. Again, you might adjust the length of the bottom part according to your liking and the thickness of your leather. You can glue the top and the bottom parts together after assembly. Actually, if you have any better ideas about how to make the handle - make it your way :) If you prefer an easy way then just take the top part, skive the ends and make it pretty - it will work!



Take the backing piece, the handle, and the small handle holder straps. Pass the holder straps through the loops on the handle and insert the ends into the oblong holes in the flap, passing them to the flesh side. Take the backing piece and insert the rivet posts from the grain side. Pass the rivet posts through the handle holder rivet holes and finally pass the rivet posts into the holes in the flap. Here is an illustration:



Set the rivets. Do it on both sides, then stitch the backing piece onto the flap. I know I didn't burnish the edges, shame on me.

Sew the wrapping onto the handle - use baseball stitch, X-stitch, or parallel stitch, any style you prefer, actually this can be done after everything else but I write it now so I don't forget about it.

Sewing the flap on the bag body might be pretty straightforward, I have already mentioned the side stitches can be a bit tough, but overall nothing tricky in this part.

Make the shoulder strap - the way you like and the size you like, I don't put it here because it can be just anything. If you feel like you need the pattern for it, contact me and I will help you out. Mine is just a 1" wide strap, 56" long, not adjustable, because I know my length, that would be different for everyone.

Pass the closure strap through the oblong holes in the logo patch.

Any questions or comments, e-mail me: [lissius@gmail.com](mailto:lissius@gmail.com).

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[www.facebook.com/groups/karlovadesign](http://www.facebook.com/groups/karlovadesign)

0cm 1cm 2cm 3cm 4cm 5cm

A-1

10 20 30 40 50 60 70 1in 2in 3in

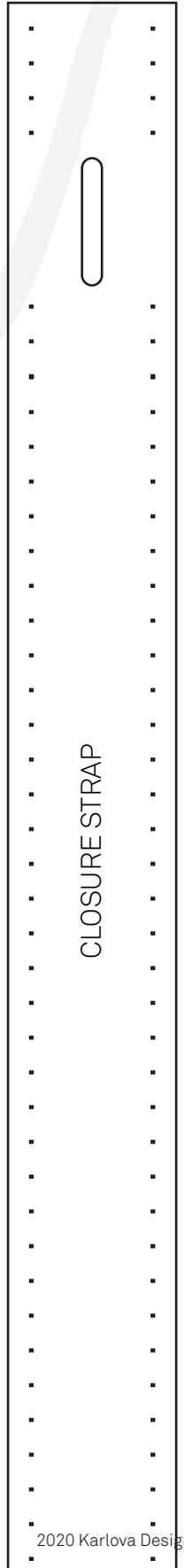
BODY

0cm 1cm 2cm 3cm 4cm 5cm

A-2

1in 2in 3in

Skive this end a bit, too.  
It will look nicer

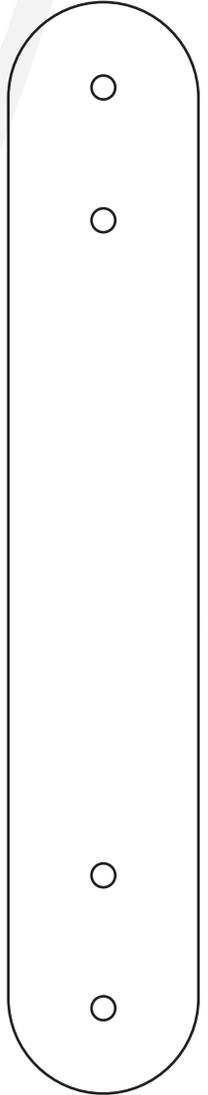
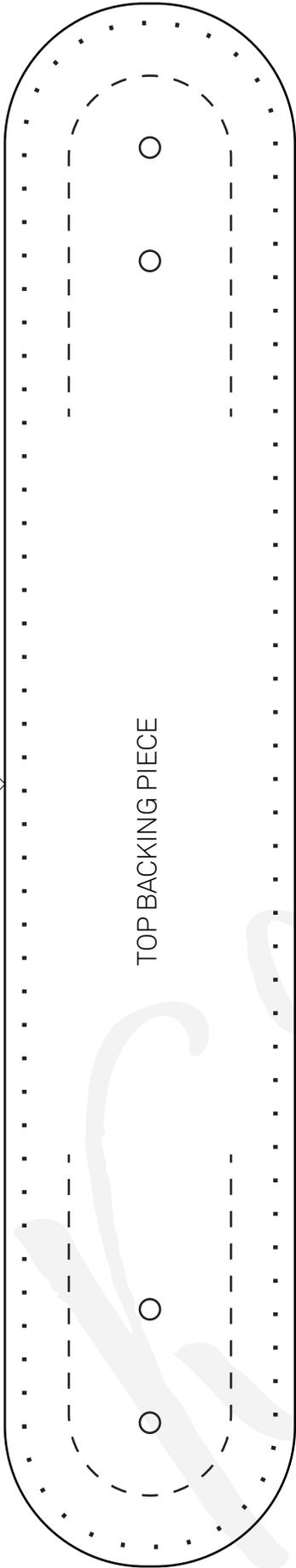


CLOSURE STRAP

0cm 1cm 2cm 3cm 4cm 5cm

A-3

1in 1.5in 2in 2.5in 3in



0cm 1cm 2cm 3cm 4cm 5cm

B-1

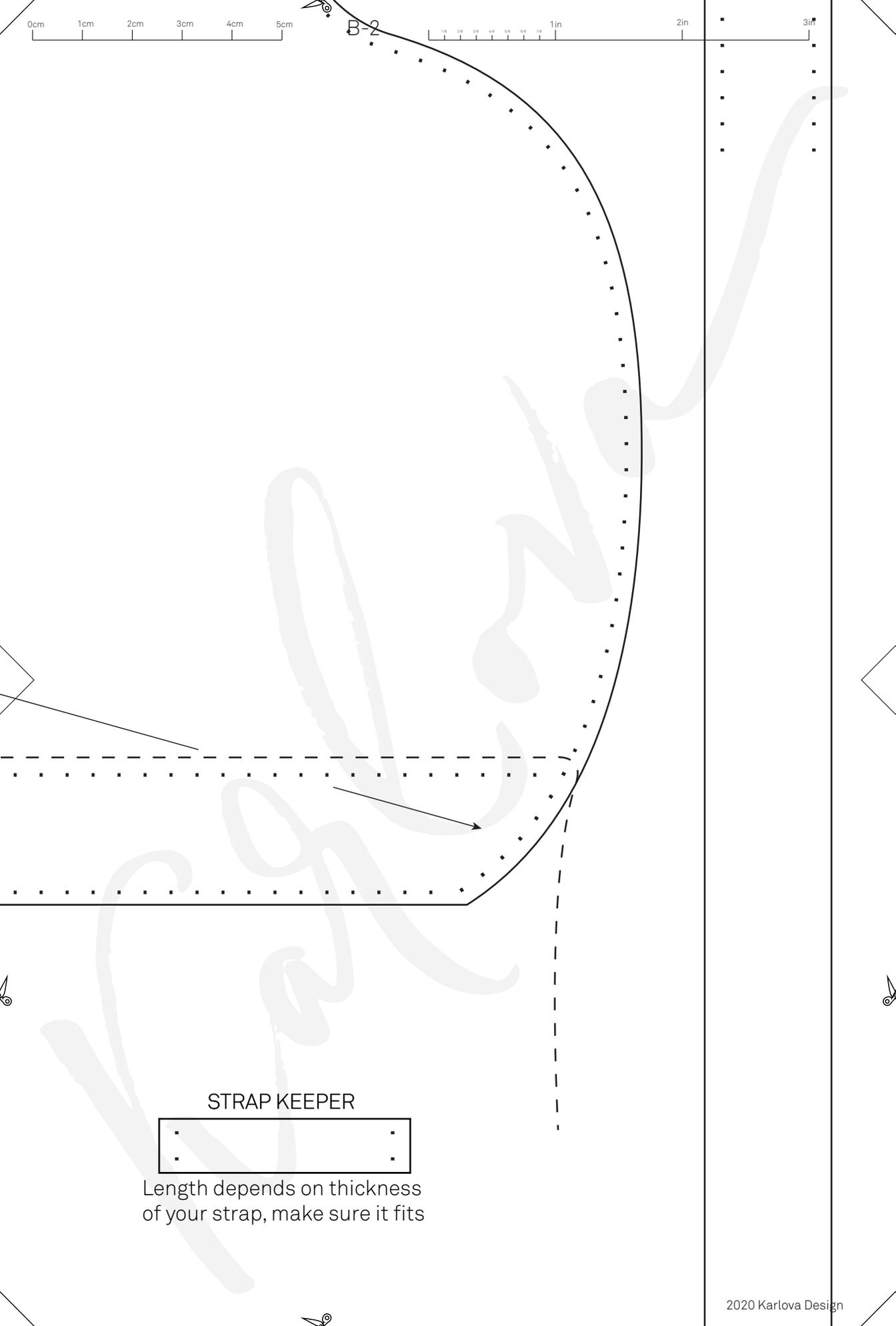
1in 2in 3in

Here the stitching gonna be tough, because you will have to stitch the flap on top of the gusset seam. Make sure you make good holes, or it will be a pain.

0cm 1cm 2cm 3cm 4cm 5cm

1in 2in 3in

B-2



STRAP KEEPER

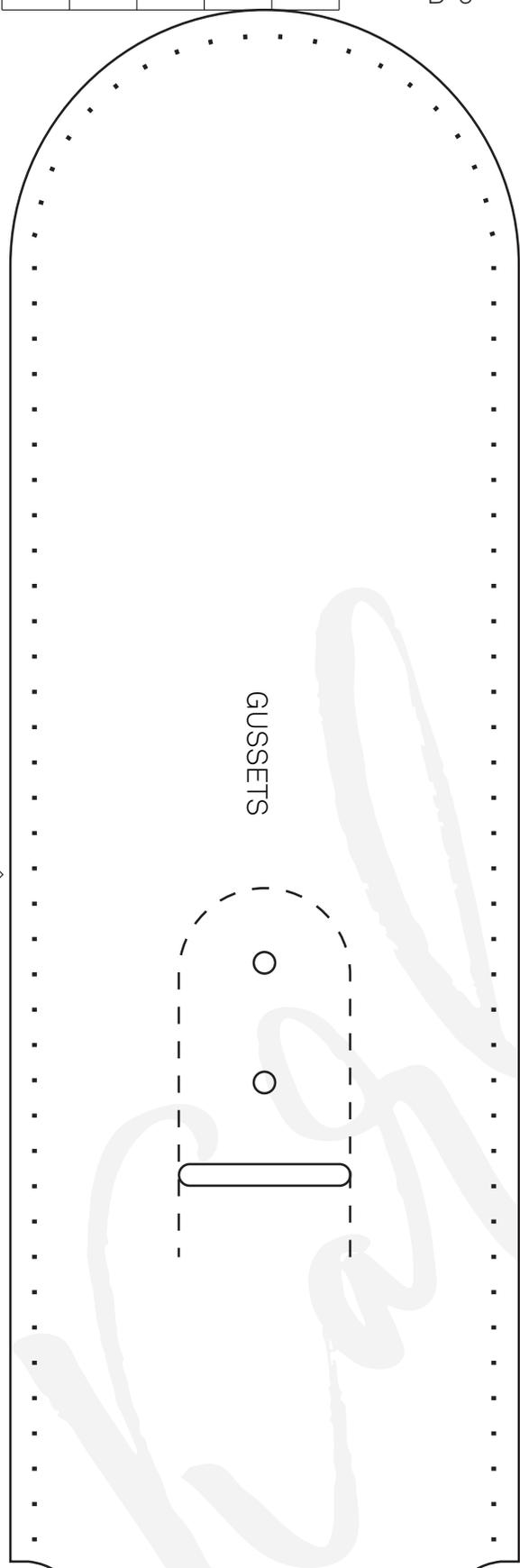


Length depends on thickness of your strap, make sure it fits

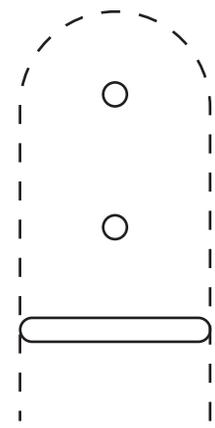
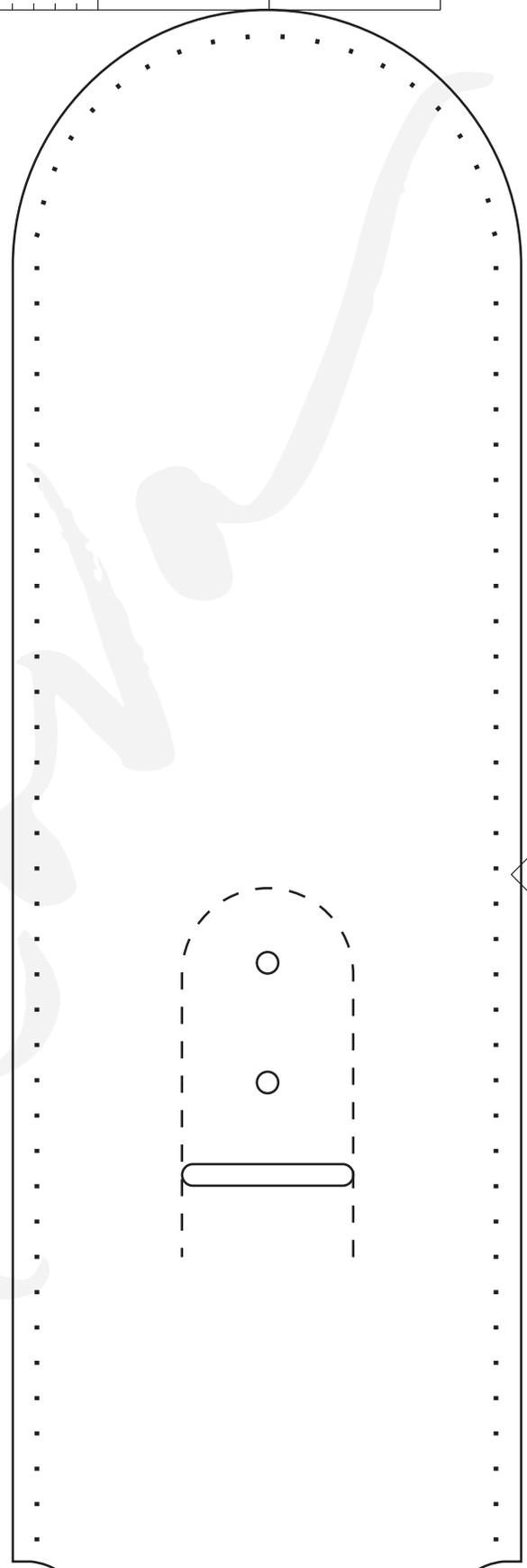
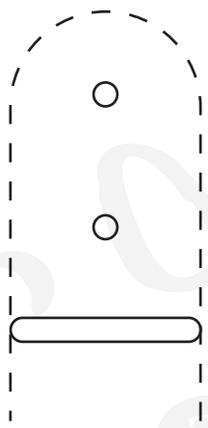
0cm 1cm 2cm 3cm 4cm 5cm

B-3

1in 2in 3in



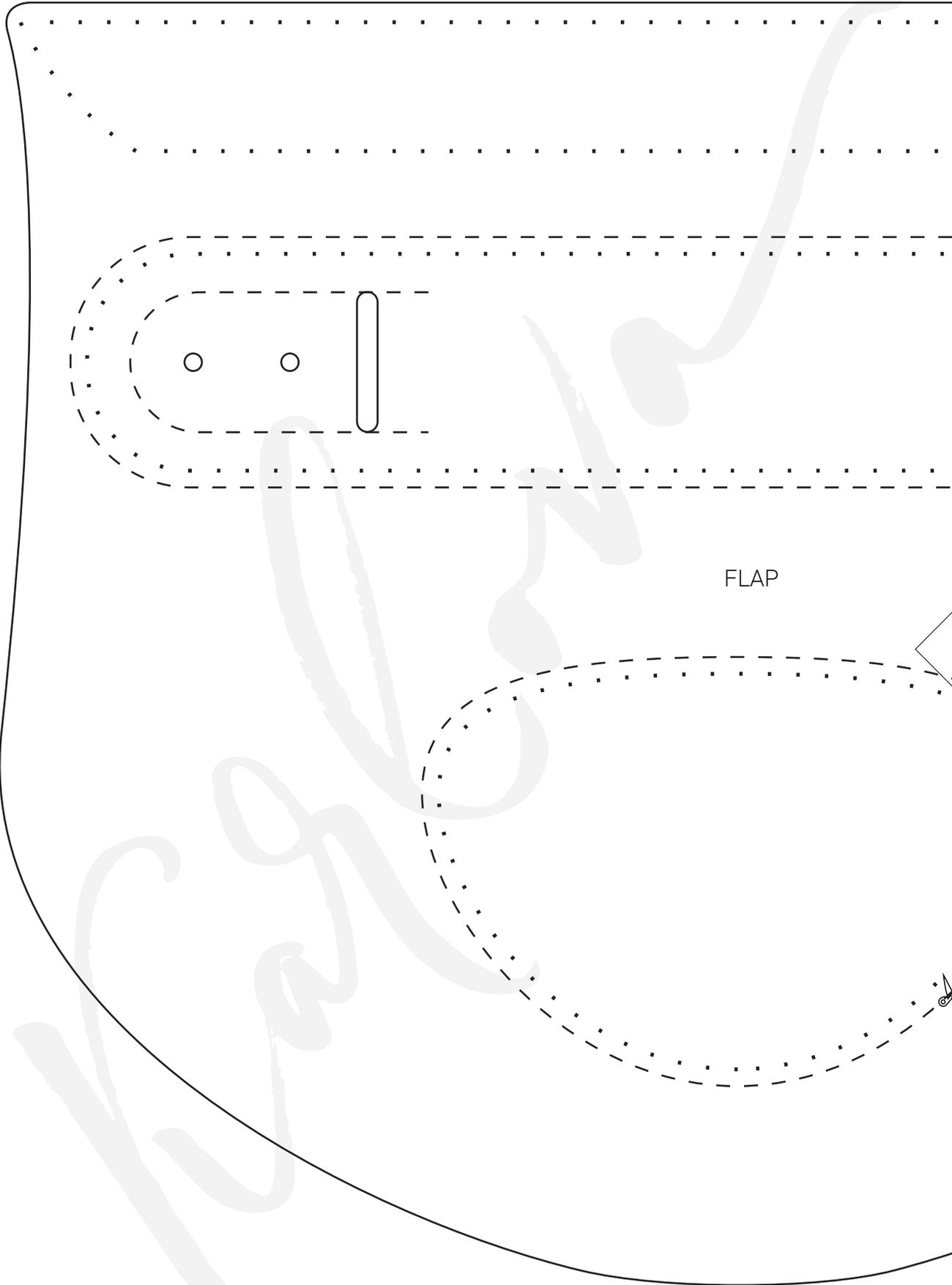
GUSSETS



0cm 1cm 2cm 3cm 4cm 5cm

C-1

1in 2in 3in



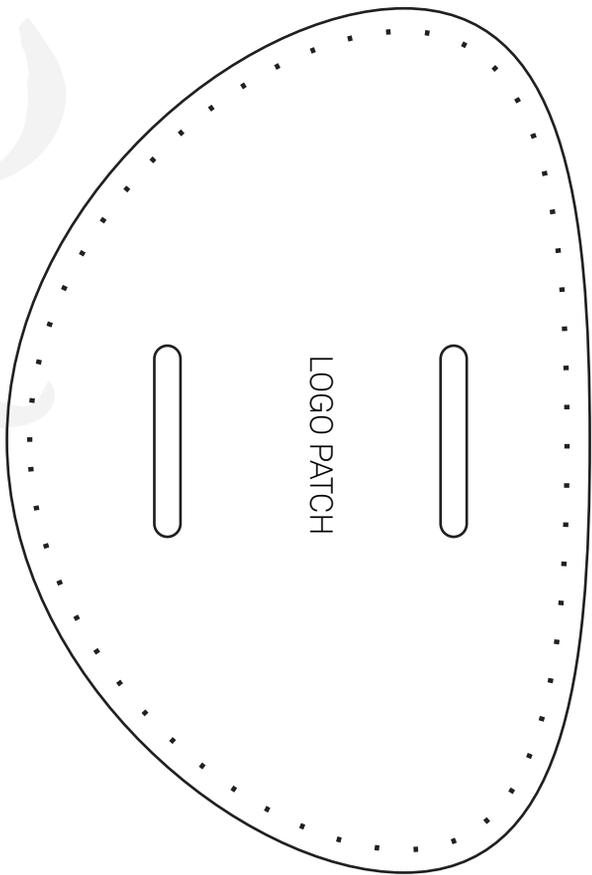
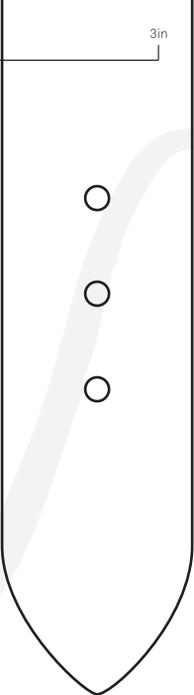
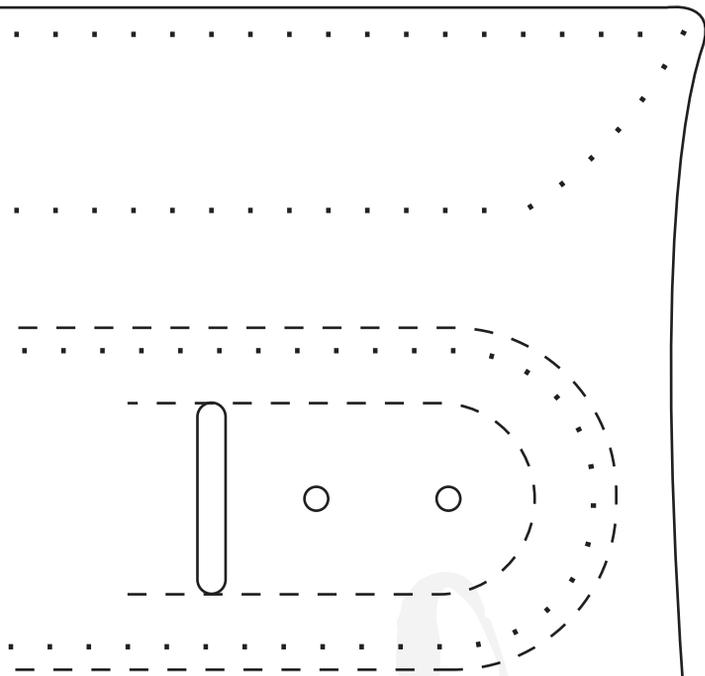
FLAP



0cm 1cm 2cm 3cm 4cm 5cm

C-2

1in 2in 3in



0cm 1cm 2cm 3cm 4cm 5cm C-3

1in 2in 3in

HANDLE WRAP

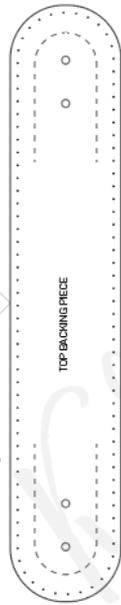
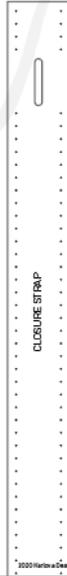
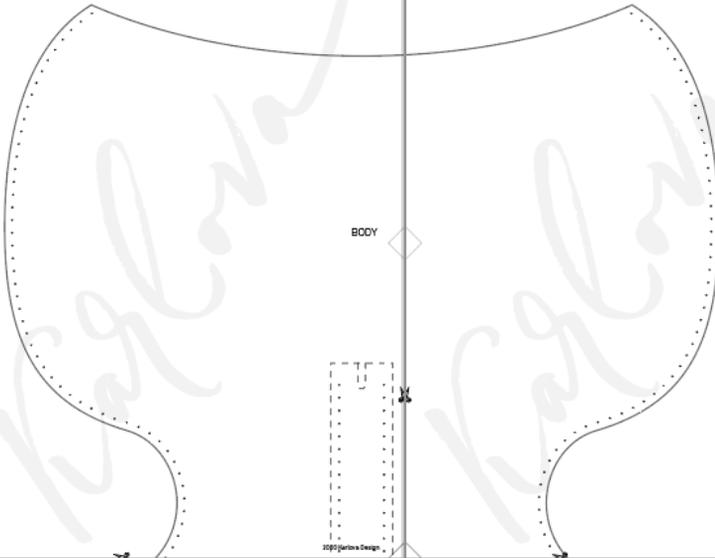
HANDLE (BOTTOM PART)

D-RING HOLDERS  
FOR SHOULDER STRAP

A-1

A-2

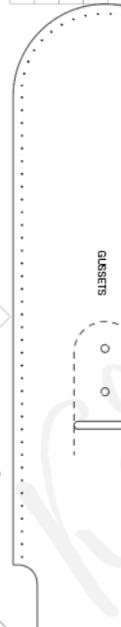
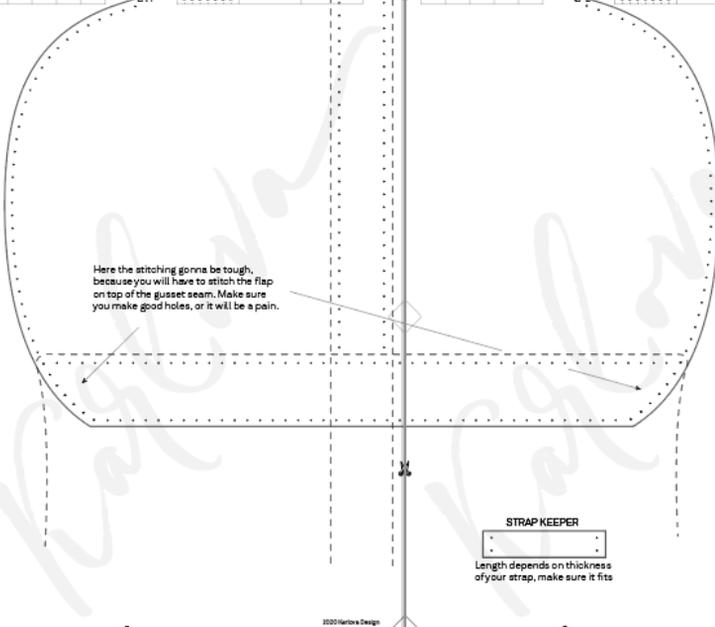
A-3



B-1

B-2

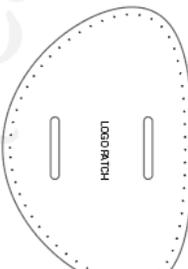
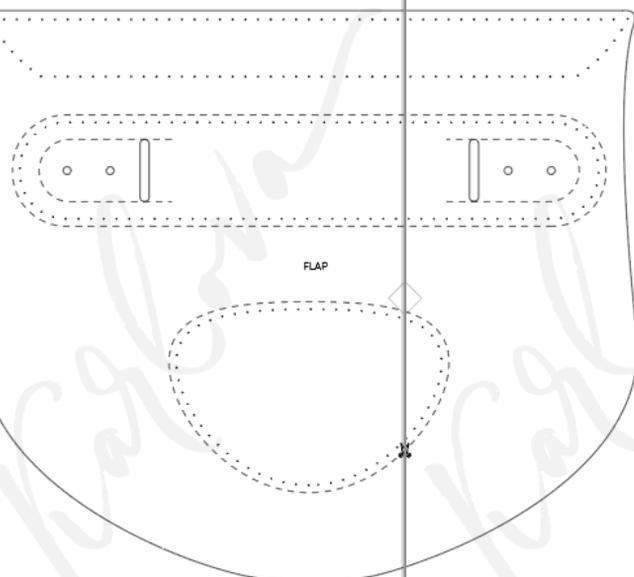
B-2



C-1

C-2

C-3



A

A

A

A